

TT-L-20A LUSTERLESS LACQUER

TECHNICAL DATA SHEET	
DESCRIPTION:	
TT-L-20A is a nitrocellulose lacquer used primarily on metal surfaces, usually specified by the Government for camouflage surfaces.	
PROPERTIES	USES
COLORS All Fed-Std 595B GRIND Not Under 5 SPECULAR GLOSS Varies By Color DRY TIME @ 75 Degrees F. DUST FREE 3-5 Minutes DRY HARD within 40 minutes	Ammunition Machinery Steel Surfaces Equipment Camouflage Requirements Industrial Applications
APPLICATION & REDUCTION	
TT-L-20A should only be applied by spray application due to its fast dry properties. Thin one part TT-L-20A with approximately 2 parts MIL-T-81772B type 3 Thinner. Spray one tack coat followed by one full wet coat. The use of MIL-C-8514C and TT-P-1757A Primers are normally required for use under this lacquer topcoat.	
SURFACE PREPARATION	
Surface must be clean, dry and free of all contamination before application of primer. STEEL: Surface must clean and free of all oil, grease and foreign material. Badly rusted or pitted steel should be cleaned by commercial sandblasting and primed the same day.	
PRECAUTIONS	DISTRIBUTED BY:
CONTENTS ARE FLAMMABLE Keep away from heat & open flames Do Not Take Internally Avoid breathing vapor or mist READ MATERIAL SAFETY DATA SHEETS BEFORE USING THIS PRODUCT	PACIFIC WESTERN PAINTS LTD. 151- 5489 Byrne Road, Burnaby, BC CANADA V5J 3J1 Phone 604-432-6111 or 604-430-4151 Fax 604-432-7006 Website pwpaints.com Email info@pwpaints.com Distributor of MIL-SPEC COATINGS