

MIL-P-53030A PRIMER, EPOXY

Website: pwpaints.com

TECHNICAL DATA SHEET	
DESCRIPTION:	
<p>MIL-P-53030A is a water reducible, two component, corrosion inhibiting, lead and chromate free epoxy primer for ferrous & non-ferrous metals. Compatible with chemical agent-resistant aliphatic polyurethane topcoats. Meets SCAQM District Rule 1107 for VOC content. Features water thinning & clean-up.</p>	
APPLICATION	
<p>Premix both components thoroughly before combining. Add 4 parts primer part "A" to 1 part catalyst part "B", by volume. Thoroughly mix then add tap water as required for proper flow for brushing or proper atomization if spraying. If a retarder is required add butyl cellosolve as needed not exceeding 6 ounces per kit.</p>	
PROPERTIES:	ADVANTAGES:
<p>COLOR: White & Gray</p> <p>SOLIDS by volume 70% minimum</p> <p>Mix Ratio 4-1 by volume with Part"B" catalyst</p> <p>Dry Film Thickness 1.0-1.5 mils</p> <p>Dry Times @77 °F Touch - 45 minutes * Dry Hard- 2 hours* Full Hard- 24 hours*</p> <p>Induction Period 30 minutes</p> <p>Pot Life @ 77 °F 6 hrs *</p> <p>VOC SCAQM Rule1107</p> <p>Shelf Life @ 77 °F 12 months (D.M.)</p> <p>Reducer Tap Water</p>	<p style="text-align: center;">LOW VOC CONTENT LEAD & CHROMATE FREE MEETS SCAQM Rule 1107 CORROSION INHIBITING WATER CLEAN-UP MEETS MILITARY SPECIFICATION</p>
	<u>SAFETY:</u>
	Refer to Material Safety Data Sheets before use
	<u>PRECAUTIONS:</u>
	For industrial use only Use with adequate ventilation Avoid contact with skin and eyes Keep out of reach of children
	Distributed Worldwide by: PACIFIC RESINS & COATINGS LTD. AIRCRAFT COATINGS & RESINS 151- 5489 Byrne Road, Burnaby, BC, Canada, V5J 3J1 Phone (604)432-6111 or (604)430-4151 Fax (604)432-7006 e-mail info@pwpaints.com
<p>* times will vary with, humidity, temperature and film thickness.</p>	